

# Fulton Hogan Industries Pty Ltd

Chemwatch: 32-7590 Version No: 4.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Issue Date: 01/11/2019 Print Date: 22/01/2020 L.GHS.AUS.EN

# SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### **Product Identifier**

Product name	Fulton Hogan CRS 170/60	
Synonyms	Cationic Rapid Set Emulsion	
Other means of identification	Not Available	
Relevant identified uses of the substance or mixture and uses advised against		
Relevant identified uses	Road maintenance and surfacing. Use according to manufacturer's directions.	

# Details of the supplier of the safety data sheet

Registered company name	Fulton Hogan Industries Pty Ltd	
Address	25 Groves Avenue McGrath's Hill NSW 2756 Australia	
Telephone	S1 2 4587 5111	
Fax	Not Available	
Website	www.fultonhogan.com	
Email	Not Available	

## Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE	
Emergency telephone numbers	+61 1800 951 288	
Other emergency telephone numbers	+61 2 9186 1132	

Once connected and if the message is not in your prefered language then please dial 01

## **SECTION 2 HAZARDS IDENTIFICATION**

Poisons Schedule	Not Applicable	
Classification <sup>[1]</sup>	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Carcinogenicity Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects), Aspiration Hazard Category	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	

el elements

Hazard pictogram(s)	
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SIGNAL WORD

)	DANGER

#### Hazard statement(s)

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H304	May be fatal if swallowed and enters airways.

P201	Obtain special instructions before use.	
P271	Use only outdoors or in a well-ventilated area.	
P281	Use personal protective equipment as required.	
P261	Avoid breathing mist/vapours/spray.	
P280	P280 Wear protective gloves/protective clothing/eye protection/face protection.	

# Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.	
P308+P313	IF exposed or concerned: Get medical advice/attention.	
P321	Specific treatment (see advice on this label).	
P331	Do NOT induce vomiting.	
P362	Take off contaminated clothing and wash before reuse.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P312	Call a POISON CENTER or doctor/physician if you feel unwell.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P302+P352	IF ON SKIN: Wash with plenty of water.	
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.	
P332+P313	If skin irritation occurs: Get medical advice/attention.	

# Precautionary statement(s) Storage

P405	Store locked up.	
P403+P233         Store in a well-ventilated place. Keep container tightly closed.		

# Precautionary statement(s) Disposal

P501

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

# SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

# Substances

See section below for composition of Mixtures

#### Mixtures

CAS No	%[weight]	Name
8052-42-4	>60	bitumen (petroleum)
8008-20-6	<2	kerosene
7647-01-0	<0.5	hydrochloric acid
Not Available	<0.5	additives
7732-18-5	>30	water

## **SECTION 4 FIRST AID MEASURES**

## Description of first aid measures

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Wash out immediately with fresh running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>	
Skin Contact	<ul> <li>If skin contact occurs:</li> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> <li>Immediately drench burn area in cold running water.</li> <li>If hot bitumen adheres to the skin, DO NOT attempt to remove it (it acts as a sterile dressing).</li> <li>For burns to the head and neck and trunk, apply cold wet towels to the burn area, and change frequently to maintain cooling.</li> <li>Cooling should be maintained for no longer than thirty minutes.</li> <li>When hot bitumen completely encircles a limb, it may have a tourniquet effect and should be split as it cools.</li> <li>Transport to hospital or doctor.</li> <li>In case of burns:</li> <li>Immediately apply cold water to burn either by immersion or wrapping with saturated clean cloth.</li> <li>DO NOT remove or cut away clothing over burnt areas. DO NOT pull away clothing which has adhered to the skin as this can cause further injury.</li> <li>DO NOT break blister or remove solidified material.</li> <li>Quickly cover wound with dressing or clean cloth help prevent infection and to ease pain.</li> <li>For large burns, sheets, towels or pillow slips are ideal; leave holes for eyes, nose and mouth.</li> <li>DO NOT apply ointments, oils, butter, etc. to a burn under any circumstances.</li> <li>Water may be given in small quantities if the person is conscious.</li> <li>Alcohol is not to be given under any circumstances.</li> <li>Reassure.</li> </ul>	

	<ul> <li>Treat for shock by keeping the person warm and in a lying position.</li> <li>Seek medical aid and advise medical personnel in advance of the cause and extent of the injury and the estimated time of arrival of the patient.</li> </ul>
Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor, without delay.</li> </ul>
Ingestion	<ul> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Seek medical advice.</li> <li>Avoid giving milk or oils.</li> <li>Avoid giving alcohol.</li> </ul>

#### Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

▶ Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.

- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of breatment of breatment appration and detect the presence of predinturorax.
   Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

Treat symptomatically.

Burns : No attempt should be made to remove the bitumen (it acts as a sterile dressing). Cover the bitumen with tulle gras and leave for two days when any detached bitumen can be removed. Re-dress and leave for a further week. If necessary refer to a burns unit. [Manufacturer]

#### **SECTION 5 FIREFIGHTING MEASURES**

### Extinguishing media

• Do NOT direct a solid stream of water or foam into burning molten material; this may cause spattering and spread the fire.

The product contains a substantial proportion of water, therefore there are no restrictions on the type of extinguishing media which may be used. Choice of extinguishing media should take into account surrounding areas.

Though the material is non-combustible, evaporation of water from the mixture, caused by the heat of nearby fire, may produce floating layers of combustible substances. In such an event consider:

- foam.
- dry chemical powder.
- carbon dioxide.

# Special hazards arising from the substrate or mixture

<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear breathing apparatus plus protective gloves.</li> <li>Prevent, by any means available, spillage from entering drains or water courses.</li> <li>Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>DO NOT approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> <li>Equipment should be thoroughly decontaminated after use.</li> </ul>
<ul> <li>Combustible.</li> <li>Slight fire hazard when exposed to heat or flame.</li> <li>Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>May emit acrid smoke.</li> <li>Mists containing combustible materials may be explosive.</li> <li>Combustion products include:</li> <li>carbon dioxide (CO2)</li> <li>nitrogen oxides (NOX)</li> <li>sulfur oxides (SOX)</li> <li>sulfur dioxide (SO2)</li> <li>other pyrolysis products typical of burning organic material.</li> <li>May emit clouds of acrid smoke</li> <li>NOTE: Burns with intense heat. Produces melting, flowing, burning liquid and dense acrid black smoke.</li> <li>May emit poisonous fumes.</li> <li>May emit corrosive fumes.</li> <li>CARE: Contamination of heated / molten liquid with water may cause violent steam explosion, with scattering of hot contents.</li> </ul>
Not Applicable

# Personal precautions, protective equipment and emergency procedures

See section 8

### **Environmental precautions**

See section 12

### Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Remove all ignition sources.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>Wipe up.</li> <li>Place in a suitable, labelled container for waste disposal.</li> </ul>
Major Spills	<ul> <li>Moderate hazard.</li> <li>Clear area of personnel and move upwind.</li> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear breathing apparatus plus protective gloves.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>No smoking, naked lights or ignition sources.</li> <li>Increase ventilation.</li> <li>Stop leak if safe to do so.</li> <li>Contain spill with sand, earth or vermiculite.</li> <li>Collect recoverable product into labelled containers for recycling.</li> <li>Absorb remaining product with sand, earth or vermiculite.</li> <li>Collect solid residues and seal in labelled drums for disposal.</li> <li>Wash area and prevent runoff into drains.</li> <li>If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# SECTION 7 HANDLING AND STORAGE

# Precautions for safe handling

Precautions for safe handling	
Safe handling	<ul> <li>Containers, even those that have been emptied, may contain explosive vapours.</li> <li>Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li>DO NOT allow clothing wet with material to stay in contact with skin</li> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> <li>DO NOT allow material to contact humans, exposed food or food utensils.</li> <li>Avoid contact with incompatible materials.</li> <li>When handling, DO NOT eat, drink or smoke.</li> <li>Keep containers securely sealed when not in use.</li> <li>Avoid physical damage to containers.</li> <li>Always wash hands with soap and water after handling.</li> <li>Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>Use good occupational work practice.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
Other information	<ul> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>No smoking, naked lights or ignition sources.</li> <li>Store in a cool, dry, well-ventilated area.</li> <li>Store away from incompatible materials and foodstuff containers.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

# Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Metal can or drum</li> <li>Packaging as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>
Storage incompatibility	<ul> <li>Hydrogen sulfide (H2S):</li> <li>is a highly flammable and reactive gas</li> <li>reacts violently with strong oxidisers, metal oxides, metal dusts and powders, bromine pentafluoride, chlorine trifluoride, chromium trioxide, chromyl chloride, dichlorine oxide, nitrogen trichloride, nitryl hypofluorite, oxygen difluoride, perchloryl fluoride, phospham, phosphorus persulfide, silver fulminate, soda-lime, sodium peroxide</li> <li>is incompatible with acetaldehyde, chlorine monoxide, chromic acid, chromic anhydride, copper, nitric acid, phenyldiazonium chloride, sodium</li> <li>forms explosive material with benzenediazonium salts</li> <li>attacks many metals</li> <li>Flow or agitation of hydrogen sulfide may generate electrostatic charges due to low conductivity</li> </ul>
	<ul> <li>reacts strongly with strong oxidisers (releasing chlorine gas), acetic anhydride, caesium cyanotridecahydrodecaborate(2-), ethylidene difluoride, hexalithium disilicide, metal acetylide, sodium, silicon dioxide, tetraselenium tetranitride, and many organic materials</li> <li>is incompatible with alkaline materials, acetic anhydride, acetylides, aliphatic amines, alkanolamines, alkylene oxides, aluminium, aluminium-titanium alloys, aromatic amines, amides, 2-aminoethanol, ammonia, ammonium hydroxide, borides, calcium phosphide, carbides,</li> </ul>

- carbonates, cyanides, chlorosulfonic acid, ethylenediamine, ethyleneimine, epichlorohydrin, formaldehyde, isocyanates, metals, metal oxides, metal hydroxides, metal acetylides, metal carbides, oleum, organic anhydrides, potassium permanganate, perchloric acid, phosphides, 3-propiolactone, silicides, sulfides, sulfites, sulfuric acid, uranium phosphide, vinyl acetate, vinylidene fluoride
   attacks most metals forming flammable hydrogen gas, and some plastics, rubbers and coatings
   reacts with zinc, brass, galvanised iron, aluminium, copper and copper alloys
   Sulfides are incompatible with acids, diazo and azo compounds, halocarbons, isocyanates, aldehydes, alkali metals, nitrides, hydrides, and other strong reducing agents.
   Many reactions of sulfides with these materials generate heat and in many cases hydrogen gas.
  - Many sulfide compounds may liberate hydrogen sulfide upon reaction with an acid.

# SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### **Control parameters**

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

# INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	bitumen (petroleum)	Bitumen fumes	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	kerosene	Oil mist, refined mineral	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	hydrochloric acid	Hydrogen chloride	Not Available	Not Available	5 ppm / 7.5 mg/m3	Not Available

## EMERGENCY LIMITS

Ingredient	Material name		TEEL-1	TEEL-2	TEEL-3
bitumen (petroleum)	Petroleum asphalt; (Bitumen)	Petroleum asphalt; (Bitumen)		330 mg/m3	2,000 mg/m3
kerosene		Mineral oil, heavy or light; (paraffin oil; Deobase, deodorized; heavy paraffinic; heavy naphthenic); distillates; includes 64741-53-3, 64741-88-4, 8042-47-5, 8012-95-1; 64742-54-7		1,500 mg/m3	8,900 mg/m3
hydrochloric acid	Hydrogen chloride; (Hydrochloric acid)	Hydrogen chloride; (Hydrochloric acid)		Not Available	Not Available
hydrochloric acid	Deuterochloric acid; (Deuterium chloride)	Deuterochloric acid; (Deuterium chloride)		22 ppm	100 ppm
Ingredient	Original IDLH	Revised IDLH			
bitumen (petroleum)	Not Available	Not Available			
kerosene	2,500 mg/m3	Not Available			
hydrochloric acid	50 ppm Not Available				
water	Not Available	Not Available			

#### MATERIAL DATA

NOTE H: Special requirements exist in relation to classification and labelling of this substance. This note applies to certain coal- and oil -derived substances and to certain entries for groups of substances in Annex VI. European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

### Exposure controls

Appropriate engineering controls	For molten materials: Provide mechanical ventilation; in general such ventilation should be provided at compounding/ converting areas and at fabricating/ filling work stations where the material is heated. Local exhaust ventilation should be used over and in the vicinity of machinery involved in handling the molten material. Keep dry!! Processing temperatures may be well above boiling point of water, so wet or damp material may cause a serious steam explosion if used in unvented equipment. Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations.				
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	Within each range the appropriate value depends on:			
	Lower end of the range	Upper end of the range		
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents		
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity		
	3: Intermittent, low production.	3: High production, heavy use		
	4: Large hood or large air mass in motion	4: Small hood-local control only		
	with the square of distance from the extraction point (in simpl accordingly, after reference to distance from the contaminating 1-2 m/s (200-400 f/min) for extraction of solvents generated in	ce away from the opening of a simple extraction pipe. Velocity generally decreases le cases). Therefore the air speed at the extraction point should be adjusted, ng source. The air velocity at the extraction fan, for example, should be a minimum of in a tank 2 meters distant from the extraction point. Other mechanical considerations, us, make it essential that theoretical air velocities are multiplied by factors of 10 or		
Personal protection				
Eye and face protection	the wearing of lenses or restrictions on use, should be or and adsorption for the class of chemicals in use and an their removal and suitable equipment should be readily a remove contact lens as soon as practicable. Lens should	lenses may absorb and concentrate irritants. A written policy document, describing reated for each workplace or task. This should include a review of lens absorption account of injury experience. Medical and first-aid personnel should be trained in available. In the event of chemical exposure, begin eye irrigation immediately and d be removed at the first signs of eye redness or irritation - lens should be removed in nds thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or		
Skin protection	See Hand protection below			
Hands/feet protection	<ul> <li>manufacturer. Where the chemical is a preparation of severa and has therefore to be checked prior to the application. The exact break through time for substances has to be obtain making a final choice.</li> <li>Personal hygiene is a key element of effective hand care. Gle washed and dried thoroughly. Application of a non-perfurmed Suitability and durability of glove type is dependent on usage frequency and duration of contact, chemical resistance of glove material, glove thickness and deterity</li> <li>Select gloves tested to a relevant standard (e.g. Europe EN Select gloves tested to a relevant standard (e.g. Europe EN When prolonged or frequently repeated contigreater than 240 minutes according to EN 374, AS When only brief contact is expected, a glove according to EN 374, AS/NZS 2161.10.1 or nation: Some glove polymer types are less affected long-term use.</li> <li>Contaminated gloves should be replaced.</li> <li>As defined in ASTM F-739-96 in any application, gloves are Excellent when breakthrough time &gt; 20 min Good when breakthrough time &lt; 20 min Fair when proleve material degrades</li> <li>For general applications, gloves with a thickness typically gre It should be emphasised that glove thickness is not necessare efficiency of the glove will be dependent on the exact composition of the task requirements and knowledge of bre Glove thickness may also vary depending on the glove manutechnical data should always be taken into account to ensure Note: Depending on the activity being conducted, gloves of thicknes for y are nonly likely to give short duration protect Thicker gloves (up to 3 mm or more) may be abrasion or puncture potential</li> </ul>	<ul> <li>Important factors in the selection of gloves include:</li> <li>374, US F739, AS/NZS 2161.1 or national equivalent).</li> <li>tact may occur, a glove with a protection class of 5 or higher (breakthrough time //NZS 2161.10.1 or national equivalent) is recommended.</li> <li>e with a protection class of 3 or higher (breakthrough time greater than 60 minutes al equivalent) is recommended.</li> <li>by movement and this should be taken into account when considering gloves for</li> <li>rated as:</li> <li>n</li> <li>eater than 0.35 mm, are recommended.</li> <li>rily a good predictor of glove resistance to a specific chemical, as the permeation sition of the glove material. Therefore, glove selection should also be based on takthrough times.</li> <li>ifacturer, the glove type and the glove model. Therefore, the manufacturers' e selection of the most appropriate glove for the task.</li> <li>raying thickness may be required for specific tasks. For example: y be required where a high degree of manual dexterity is needed. However, these ion and would normally be just for single use applications, then disposed of.</li> <li>e required where there is a mechanical (as well as a chemical) risk i.e. where there is s, hands should be washed and dried thoroughly. Application of a non-perfumed length gloves.</li> </ul>		
Body protection	See Other protection below			
Other protection	<ul> <li>When handling hot or molten liquids, wear trousers or ov</li> <li>Usually handled as molten liquid which requires worker t</li> <li>CAUTION: Vapours may be irritating.</li> <li>Overalls.</li> <li>P.V.C. apron.</li> <li>Barrier cream.</li> <li>Skin cleansing cream.</li> <li>Eye wash unit.</li> </ul>	reralls outside of boots, to avoid spills entering boots. hermal protection and increases hazard of vapour exposure.		

# **Respiratory protection**

Type AB-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AB-AUS P2	-	AB-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AB-AUS / Class 1 P2	-
up to 100 x ES	-	AB-2 P2	AB-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.

The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

For molten materials:

### SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

#### Information on basic physical and chemical properties

Appearance	Light to dark-brown liquid; partially miscible in water - will precipitate bitumen.			
Physical state	Liquid	Relative density (Water = 1)	1.02	
Odour	Not Available	Partition coefficient n-octanol / water	Not Available	
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable	
pH (as supplied)	3.5-5 (est)	Decomposition temperature	Not Available	
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available	
Initial boiling point and boiling range (°C)	100	Molecular weight (g/mol)	Not Applicable	
Flash point (°C)	Not Applicable	Taste	Not Available	
Evaporation rate	Not Available	Explosive properties	Not Available	
Flammability	Not Applicable	Oxidising properties	Not Available	
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available	
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available	
Vapour pressure (kPa)	Negligible	Gas group	Not Available	
Solubility in water	Partly miscible	pH as a solution (1%)	Not Available	
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available	

#### SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> <li>Extremely high temperatures.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

# SECTION 11 TOXICOLOGICAL INFORMATION

#### Information on toxicological effects

Inhaled Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.

Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system (ChS) depression may include nonspecific disconfort, symptoms of giddiness, headache, duzziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be tatal. Hydrogen cholde (HC) vapour or of tumes present a hazard from a single acute exposure. Exposures of 1300 to 2000 ppm have been lethal to humans in a few minutes. Inhalation of HCI may cause choking, coughing, burning sensation and may cause ulceration of the nose, throat and larynx. Fluid on the lungs followed by generalised lung damage may follow. Breathing of HCI vapour may aggravate asthma and inflammatory or fibrotic pulmonary disease. High concentrations cause necrosis of the tracheal and bronchial epithelium, pulmonary oedema, atelectasis and emphysema and damage to the pulmonary blood vessels and liver. Symptoms of hydrogen sulfide (H23) stopsoure may include profuse salivation, nausea, vomiting, diarrhoea, giddiness, headache, vertigo, amnesia, palpitations, arthythmia, weakness, muscle cramps, confusion, sudden collapse, unconsciousness and deati due to respiratory paralysis (above 300 ppm). Inhalation of (H25) at to vocnoentrations acuse headache, disziness and upest tomach. Higher concentrations cause olfactory fatigue, irritation to the respiratory tract, excitement, confusion, and exposure for a prolonged period may cause bronchitis and pulmonary oedema. Although hydrogen sulfide is extremely odourous, the "rotten egg" odour is not a reliable indicator for warning of exposure since odour fatigue readily occurs. Odour sensation is lost immediately at concentrations exceeding 200 ppm. Case reports suggest that toxic amounts can enter the body through a punctured ear drum, even while wearing some sorts of respiratory protection. Hydrogen sulfide in extremely odourous, the scice of exprioary
individual. Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result. Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis). Accidental ingestion of the material may be damaging to the health of the individual. Swallowing pieces of bitumen may produce pyloric obstruction due to accumulation in the stomach and the formation of a stony concretion.
Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. The material may accentuate any pre-existing dermatitis condition Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur. Workers exposed to fumes of blown bitumens developed keratoconjunctivitis. Exposure to H2S may produce pain, blurred vision, and irritation. These symptoms are temporary in all but severe cases. Eye irritation may produce conjunctivitis, photophobia, pain, and at higher concentrations blurred vision and corneal blistering
Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Chronic minor exposure to hydrogen chloride (HCI) vapour or fume may cause discolouration or erosion of the teeth, bleeding of the nose and gums; and ulceration of the nasal mucous membranes. Repeated exposures of animals to concentrations of about 34 ppm HCI produced no immediate toxic effects. Workers exposed to hydrochloric acid suffered from gastritis and a number of cases of chronic bronchitis have also been reported. Repeated or prolonged exposure to dilute solutions of HCI may cause dermatitis. Chronic exposure to bitumen/ asphalt fumes, over extended periods, may cause central nervous system depression, and liver and kidney changes. Chronic bitumen/ asphalt poisoning may result in a decrease in the number of white and red blood cells. [ <i>ILO Encyclopedia</i> ] Prolonged contact with bitumens may produce irritation, inflammation, dermatitis, acne-like lesions, keratoses, melanosis and photosensitisation. Animal inhalation studies do NOT yield sufficient evidence of bitumen/ asphalt-induced lung cancer. It is generally accepted that oxidation of polycyclic aromatic hydrocarbons (PAHs) destroys their carcinogenic potential and the differing character of the polycyclic aromatic fraction of petroleum asphalt fume and those of coal tar pitch volatiles suggested a lessened potential for carcinogenicity. Inhalation of fumes of heated bitumens by guinea pigs and rats produced chronic fibrosing pneumonitis with peribronchial adenomatosis; rats developed squamous cell metaplasias. Various extracts of steam-refined and air-refined bitumens and their mixtures, undiluted steam-refined bitumens and cracking residue bitumens, produced skin tumours following application to mouse skin. Subcutaneous injection in mice and rats, of steam-

Fulton Hogan CRS 170/60	the site of application to mouse skin. No significant difference was found in the health of asphalt wor studies have not demonstrated health defects in paving and ro asphalt highways. NOTE: The term bitumen and asphalt are often used interchan coal. Asphalt is a native mixture of hydrocarbons which occurs evaporation of the lighter hydrocarbons from petroleum and pa differentiated from coal pitch bitumens which result from the de The term "asphalt" originally applied to "Trinidad asphalt" which On occasion there are reports of epidemiological studies which bitumens, used by this cohort, are likely to have their origin in of industry (the asphalts). Hardened bitumens/ asphalts do not normally constitute a heal related to their naturally occurring content of quartz. Chronic in pneumoconiosis which may lead to scarring of the lining of the Chronic low level exposures to hydrogen sulfide may produce I also result from damage produced by isolated or repeated unm pre-existing neurological diseases. A study on long term effect: olfactory deficits. [ <i>Hirsch, A.R Occ. Env. Med.</i> , 1999, Vol 5, Is	h is a mined solid and is closely related to gilsonite. In have found an increased cancer mortality in workers exposed to heated increased incidence of cancers of the mouth, oesophagus, rectum and lung. The isoal and should be distinguished from materials derived from the petroleum th hazard. Mined sources of bitumens/ asphalts may present an additional hazard halation of high levels of quartz dusts may produce silicosis, a disabling form of air-sacs of the lung. headache, fatigue, dizziness, irritability and loss of libido. These symptoms may heasured peak high level exposures in healthy persons or those suffering from a showed that H2S apparently can cause continuing, sometimes unrecognised s 4, pp 284-287] IRRITATION
	Not Available	Not Available
	ΤΟΧΙΟΙΤΥ	IRRITATION
bitumen (petroleum)	Dermal (rabbit) LD50: >2000 mg/kg <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (rat) LD50: >5000 mg/kg <sup>[2]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
	ΤΟΧΙΟΙΤΥ	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
kerosene	Inhalation (rat) LC50: >5 mg/l/4h <sup>[2]</sup>	Skin (rabbit): 500 mg SEVERE
	Oral (rat) LD50: >5000 mg/kg <sup>[2]</sup>	Skin: adverse effect observed (irritating) <sup>[1]</sup>
	ΤΟΧΙΟΙΤΥ	IRRITATION
	Dermal (rabbit) LD50: >5010 mg/kg <sup>[2]</sup>	Eye (rabbit): 5mg/30s - mild
hydrochloric acid	Inhalation (rat) LC50: 780.108879 mg/l/1h <sup>[2]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
	Oral (rat) LD50: =700 mg/kg <sup>[2]</sup>	Skin: adverse effect observed (corrosive) <sup>[1]</sup>
		Skin: adverse effect observed (irritating) <sup>[1]</sup>
	ΤΟΧΙΟΙΤΥ	IRRITATION
water	Oral (rat) LD50: >90000 mg/kg <sup>[2]</sup>	Not Available

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.\* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

BITUMEN (PETROLEUM)	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
KEROSENE	Studies indicate that normal, branched and cyclic paraffins are absorbed from the mammalian gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent that iso- or cyclo-paraffins. The major classes of hydrocarbons have been shown to be well absorbed by the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with dietary lipids. The dependence of hydrocarbon absorption on concomitant triglyceride digestion and absorption, is known as the "hydrocarbon continuum hypothesis", and asserts that a series of solubilising phases in the intestinal lumen, created by dietary triglycerides and their digestion products, afford hydrocarbons route to the lipid phase of the intestinal absorptive cell (enterocyte) membrane. While some hydrocarbons may traverse the mucosal epithelium unmetabolised and appear as solutes in lipoprotein particles in intestinal lymph, there is evidence that most hydrocarbons partially separate from nutrient lipids and undergo metabolic transformation in the enterocyte. The enterocyte may play a major role in determining the proportion of an absorbed hydrocarbon showes the such as adipose tissue, or in the liver. for petroleum: Altered mental state, drowsiness, peripheral motor neuropathy, irreversible brain damage (so-called Petrol Sniffer's Encephalopathy), delirium, seizures, and sudden death have been reported from repeated overexposure to some hydrocarbon solvents, naphthas, and gasoline This product contains toluene. There are indications from animal studies that prolonged exposure to high concentrations of toluene may lead to heating loss. This product contains toluene. There are indications from animal studies that prolonged exposure to high concentrations of toluene may lead to heating loss. This product contains tol

susceptible to irritation and penetration by other materials.

Lifetime exposure of rodents to gasoline produces carcinogenicity although the relevance to humans has been questioned. Gasoline induces kidney cancer in male rats as a consequence of accumulation of the alpha2-microglobulin protein in hyaline droplets in the male (but not female) rat kidney. Such abnormal accumulation represents lysosomal overload and leads to chronic renal tubular cell degeneration, accumulation of cell debris, mineralisation of renal medullary tubules and necrosis. A sustained regenerative proliferation occurs in epithelial cells with subsequent neoplastic transformation with continued exposure. The alpha2-microglobulin is produced under the influence of hormonal controls in male rats but not in females and, more importantly, not in humans.

The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis.

Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration. For "kerosenes"

Acute toxicity: Oral LD50s for three kerosenes (Jet A, CAS No. 8008-20-6 and CAS No. 64742-81-0) ranged from > 2 to >20 g/kg The dermal LD50s of the same three kerosenes were all >2.0 g/kg. Inhalation LC50 values in Sprague-Dawley rats for straight run kerosene (CAS No. 8008-20-6) and hydrodesulfurised kerosene (CAS No. 64742-81-0) were reported to be > 5 and > 5.2 mg/l, respectively. No mortalities in rats were reported in rats when exposed for eight hours to saturated vapor of deodorised kerosene (probably a desulfurised kerosene). Six hour exposures of cats to the same material produced an LC50 of >6.4 mg/l

When tested in rabbits for skin irritation, straight run kerosene (CAS No. 8008-20-6) produced "moderate" to "severe" irritation. Six additional skin irritation studies on a range of kerosenes produced "mild" to "severe" irritation.

An eye irritation in rabbits of straight run kerosene (CAS No. 8008-20-6) produced Draize scores of 0.7 and 2.0 (unwashed and washed eyes) at 1 hour. By 24 hours, the Draize scores had returned to zero. Eye irritation studies have also been reported for hydrodesulfurized kerosene and jet fuel. These materials produced more irritation in the unwashed eyes at 1 hour than had the straight run kerosene. The eye irritation persisted longer than that seen with straight run kerosene, but by day 7 had resolved.

Straight run kerosene (CAS No. 8008-20-6), Jet A, and hydrodesulfurized kerosene (CAS No. 64742-81-0) have not produced sensitisation when tested in guinea pigs

Repeat-Dose toxicity: Multiple repeat-dose toxicity studies have been reported on a variety of kerosenes or jet fuels. When applied dermally, kerosenes and jet fuels have been shown to produce dermal and systemic effects

Dose levels of 200, 1000 and 2000 mg/kg of a straight run kerosene (CAS No. 8008-20-6) were applied undiluted to the skin of male and female New Zealand white rabbits The test material was applied 3x/week for 28 days. One male and one female in the 2000 mg/kg dose group found dead on days 10 and 24 respectively were thought to be treatment-related. Clinical signs that were considered to be treatment-related included: thinness, nasal discharge, lethargy, soiled anal area, anal discharge, wheezing. The high dose group appeared to have a treatment related mean body weight loss when compared to controls. Dose-related skin irritation was observed, ranging from "slight" to "moderate" in the low and high dose groups, respectively. Other treatment-related dermal findings included cracked, flaky and/or leathery skin, crusts and/or hair loss. Reductions in RBC, haemoglobin and haematocrit were seen in the male dose groups. There were no treatment related effects on a variety of clinical chemistry values. Absolute and relative weights for a number of organs were normal, with the following exceptions that were judged to be treatment-related:

• increased relative heart weights for the mid- and high- dose males and females,

• increased absolute and relative spleen weights in treated females, and

• differences in absolute and relative adrenal weights in both male and female treated animals (considered to be stress-related and therefore, indirectly related to treatment).

Gross necropsy findings were confined largely to the skin. Enlarged spleens were seen in the female groups. Microscopic examination of tissues taken at necropsy found proliferative inflammatory changes in the treated skin of all male and female animals in the high dose group. These changes were, in the majority of animals, accompanied by an increase in granulopoiesis of the bone marrow. Four of six high dose males had testicular changes (multifocal or diffuse tubular hypoplasia) that were considered by the study authors to be secondary to the skin and/or weight changes.

In a different study, hydrodesulfurised kerosene was tested in a thirteen-week dermal study using Sprague-Dawley rats. Test material was applied 5x/week to the skin of male and female rats at dose levels of 165, 330 and 495 mg/kg. Aside from skin irritation at the site of application, there were no treatment-related clinical signs during the study. Screening of all animals using a functional observation battery (FOB) did not find any substance-related effects. Opthalomological examination of all animals also found no treatment-related effects. There were no treatment-related effects on growth rates, hematological or clinical chemical values, or absolute or relative organ weights. Microscopic examination of tissues from animals surviving to termination found no treatment-related changes, with the exception of a minimal degree of a proliferative and inflammatory changes in the skin.

A hydrodesulfurised middle distillate (CAS no. 64742-80-9) has also been tested in a four week inhalation study. In the study, Sprague-Dawley rats were exposed to a nominal concentration of 25mg/m3 kerosene. Exposures were for approximately 6 hr/day, five days each week for four consecutive weeks. There were no treatment-related effects on clinical condition, growth rate, absolute or relative organ weights, or any of the hematological or clinical chemistry determinations. Microscopic examination found no treatment-related changes observed in any tissues.

**Carcinogenicity:** In addition to the repeat-dose studies discussed above, a number of dermal carcinogenicity studies have been performed on kerosenes or jet fuels. Following the discovery that hydrodesulfurised (HDS) kerosene caused skin tumors in lifetime mouse skin painting studies, the role of dermal irritation in tumor formation was extensively studied. HDS kerosene proved to be a mouse skin tumor promoter rather than initiator, and this promotion required prolonged dermal irritation. If the equivalent dose of kerosene was applied to the skin in manner that did not cause significant skin irritation (eg, dilution with a mineral oil) no skin tumors occurred . Dermal bioavailability studies in mice confirmed that the reduced irritation seen with samples in mineral oil was not due to decreased skin penetration. The effect of chronic acanthosis on the dermal tumorigenicity of a hydrodesulfurised kerosene was studied and the author concluded that hyperplasia was essential for tumor promotion. However, the author also concluded that subacute inflammation did not appear to be a significant factor

A sample of a hydrodesulfurised kerosene has been tested in an initiation-promotion assay in male CD-1 mice. Animal survivals were not effected by exposure to the kerosene. The study's authors concluded that the kerosene was not an initiator but it did show tumor promoting activity.

*In-Vitro* (Genotoxicity): The potential *in vitro* genotoxicities of kerosene and jet fuel have been evaluated in a variety of studies. Standard Ames assays on two kerosene samples and a sample of Jet A produced negative results with/without activation . Modified Ames assays on four kerosenes also produced negative results (with/without activation) except for one positive assay that occurred with activation . The testing of five kerosene and jet fuel samples in mouse lymphoma assays produced a mixture of negative and positive results . Hydrodesulfurized kerosene tested in a sister chromatid exchange assay produced negative results (with/without activation)

In-Vivo Genotoxicity: Multiple *in vivo* genotoxicity studies have been done on a variety of kerosene-based materials. Four samples of kerosene were negative and a sample of Jet A was positive in *in vivo* bone marrow cytogenetic tests in Sprague-Dawley rats. One of the kerosene samples produced a positive response in male mice and negative results in females when tested in a sister chromatid exchange assay. Both deadorised kerosene and Jet A samples produced negative results in dominant lethal assays. The kerosene was administered to both mice and rats intraperitoneally, while the jet fuel was administered only to mice via inhalation.

Reproductive/Developmental Toxicity Either 0, 20, 40 or 60% (v/v) kerosene in mineral oil was applied to the skin of the rats. The dose per body weight equivalents were 0, 165, 330 and 494 mg/kg. Test material was applied daily, 7 days/week from 14 days premating through 20 days of gestation. There were no treatment-related effects on mortality and no clinical signs of toxicity were observed. There were no compound-related effects on any of the reproductive/developmental parameters. The authors concluded that the no observable effect level (NOEL) for reproductive/developmental toxicity of HDS kerosene under the treatment conditions of the study was 494 mg/kg/day.

Developmental toxicity screening studies on a kerosene and a sample of Jet A have been reported. There were no compound-related deaths in either study. While kerosene produced no clinical signs, the jet fuel produced a dose-related eye irritation (or infection). The signs of irritation lasted from 2 to 8 days with most animals showing signs for 3 days. Neither of the test materials had an effect on body weights or food consumption. Examination of offspring at delivery did not reveal any treatment-related abnormalities, soft tissue changes or skeletal abnormalities. The sex ratio of the fetuses was also unaffected by treatment with either of the compounds.

HYDROCHLORIC ACID	for acid mists, aerosols, vapours Data from assays for genotoxic activity in vitro suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5. Cells from the respiratory tract have not been examined in this respect. Mucous secretion may protect the cells of the airways from direct exposure to inhaled acidic mists, just as mucous plays an important role in protecting the gastric epithelium from its auto-secreted hydrochloric acid. In considering whether pH itself induces genotoxic events in vivo in the respiratory system, comparison should be made with the human stomach, in which gastric juice may be at pH 1-2 under fasting or nocturnal conditions, and with the human urinary bladder, in which the pH of urine can range from <5 to > 7 and normally averages 6.2. Furthermore, exposures to low pH in vivo differ from exposures <i>in vitro</i> in that, <i>in vivo</i> , only a portion of the cell surface is subjected to the adverse conditions, so that perturbation of intracellular homeostasis may be maintained more readily than in vitro. The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.				
BITUMEN (PETROLEUM) & HYDROCHLORIC ACID	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.				
BITUMEN (PETROLEUM) & HYDROCHLORIC ACID & WATER	No significant acute toxicological data identified in literature search.				
Acute Toxicity	×	Carcinogenicity	✓		
Skin Irritation/Corrosion	· · · · · · · · · · · · · · · · · · ·	Reproductivity	×		
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓		
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×		
Mutagenicity	× Aspiration Hazard V				
	Legend: X – Data either not available or does not fill the criteria for classification				

jenu.

Data either not available or does not fill the criteria for classification
 Data available to make classification

# SECTION 12 ECOLOGICAL INFORMATION

#### Toxicity

Fulton Hogan CRS 170/60	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
bitumen (petroleum)	LC50	96	Fish	Fish >1-mg/L	
	EC50	72	Algae or other aquatic plants	>1-mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCI
	LC50	96	Fish 18mg/L		2
kerosene	EC50	48	Crustacea 1.4mg/L		2
	EC50	72	Algae or other aquatic plants	3.7mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCI
	LC50	96	Fish	70.057mg/L	3
hydrochloric acid	EC50	96	Algae or other aquatic plants 344.947mg/L		3
	NOEC	0.08	Fish	10mg/L	4
water	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCI
	LC50	96	Fish	897.520mg/L	3
	EC50	96	Algae or other aquatic plants	8768.874mg/L	3

V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Very toxic to aquatic organisms.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the

oxygen transfer between the air and the water

Oils of any kind can cause:

- + drowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- Iethal effects on fish by coating gill surfaces, preventing respiration
- asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- adverse aesthetic effects of fouled shoreline and beaches

In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation.

#### for bitumens/ asphalts:

This family of hydrocarbon is expected to have similar boiling points, vapor pressures, log Kow values (>10), and water solubilities. Limited environmental fate data also support the grouping of bitumens/ asphalts under one category. Bitumen/ asphalts contain complex hydrocarbon mixtures with molecular weights ranging from 500-2000 and carbon numbers predominantly higher than C25, vapor pressures are negligible. The high molecular weights and similar hydrocarbon distributions among the bitumens/ asphalts support the conclusion that the toxicity of this group, in general, is not expected to vary significantly across members.

#### Environmental fate:

Upon release to the environment, bitumens/ asphalts are expected to distribute similarly because of their low volatility and limited water solubility. Bitumen/ asphalts are expected to be resistant to biodegradation, and those components that are soluble in water are expected to be resistant to hydrolysis. When bitumen/ asphalts are heated to facilitate paving or roofing applications, the lighter, more volatile components are distilled into the atmosphere. They condense as they cool, forming small droplets of liquid known as bitumen or asphalt fume condensate. The majority of hydrocarbons in bitumen/ asphalts are not susceptible to direct photolysis, since they do not have functional groups that absorb sunlight greater than 290 nm. However, certain aromatic and unsaturated compound members have the potential to undergo photolysis because they absorb light in the environmental UV region. Since bitumens/ asphalts contain high molecular weight hydrocarbons, partitioning to the atmosphere is not considered to be important.

When compositionally analysing bitumens/ asphalts for certain toxicity endpoints the percentage of 3- to 7-ring polyaromatic hydrocarbons (PAHs) is important. The levels of 3- to 7-ring PAHs are expected to be low considering the processes used to manufacture these substances.. Fumes generated experimentally at high temperatures are more likely to contain carcinogenic PAHs than fumes generated at the lower temperatures usually seen in field samples. Therefore, generating conditions are expected to significantly affect toxicity.

#### Ecotoxicity:

Bitumens/ asphalts by analogy with other high molecular weight hydrocarbons are not likely to show adverse acute or chronic ecological effects in aquatic species. Sulfide ion is very toxic to aquatic life, threshold concentration for fresh or saltwater fish is 0.5ppm. The product therefore is very toxic to aquatic life. The major decomposition product, hydrogen sulfide, is damaging to vegetation at 5ppm for 24 hours

#### For hydrocarbons: Environmental fate:

The lower molecular weight hydrocarbons are expected to form a "slick" on the surface of waters after release in calm sea conditions. This is expected to evaporate and enter the atmosphere where it will be degraded through reaction with hydroxy radicals.

Some hydrocarbon will become associated with benthic sediments, and it is likely to be spread over a fairly wide area of sea floor. Marine sediments may be either aerobic or anaerobic. The material, in probability, is biodegradable, under aerobic conditions (isomerised olefins and alkenes show variable results). Evidence also suggests that the hydrocarbons may be degradable under anaerobic conditions although such degradation in benthic sediments may be a relatively slow process.

Under aerobic conditions hydrocarbons degrade to water and carbon dioxide, while under anaerobic processes they produce water, methane and carbon dioxide. Alkenes have low log octanol/water partition coefficients (Kow) of about 1 and estimated bioconcentration factors (BCF) of about 10; aromatics have intermediate values (log Kow values of 2-3 and BCF values of 20-200), while C5 and greater alkanes have fairly high values (log Kow values of about 3-4.5 and BCF values of 100-1,500

The estimated volatilisation half-lives for alkanes and benzene, toluene, ethylbenzene, xylene (BTEX) components were predicted as 7 days in ponds, 1.5 days in rivers, and 6 days in lakes. The volatilisation rate of naphthalene and its substituted derivatives were estimated to be slower.

Indigenous microbes found in many natural settings (e.g., soils, groundwater, ponds) have been shown to be capable of degrading organic compounds. Unlike other fate processes that disperse contaminants in the environment, biodegradation can eliminate the contaminants without transferring them across media.

The final products of microbial degradation are carbon dioxide, water, and microbial biomass. The rate of hydrocarbon degradation depends on the chemical composition of the product released to the environment as well as site-specific environmental factors. Generally the straight chain hydrocarbons and the aromatics are degraded more readily than the highly branched aliphatic compounds. The n-alkanes, n-alkyl aromatics, and the aromatics in the C10-C22 range are the most readily biodegradable; n-alkanes, n-alkyl aromatics, and aromatics in the C5-C9 range are biodegradable at low concentrations by some microorganisms, but are generally preferentially removed by volatilisation and thus are unavailable in most environments; n-alkanes in the C1-C4 ranges are biodegradable only by a narrow range of specialised hydrocarbon degraders; and n-alkanes, n-alkyl aromatics, and aromatics above C22 are generally not available to degrading microorganisms. Hydrocarbons with condensed ring structures, such as PAHs with four or more rings, have been shown to be relatively resistant to biodegradation. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. In almost all cases, the presence of oxygen is essential for effective biodegradation of oil. The ideal pH range to promote biodegradation is close to neutral (6-8). For most species, the optimal pH is slightly alkaline, that is, greater than 7. All biological transformations are affected by temperature. Generally, as the temperature increases, biological activity tends to increase up to a temperature where enzyme denature increases, biological activity tends to increase up to a temperature where enzyme

Atmospheric fate: Alkanes, isoalkanes, and cycloalkanes have half-lives on the order of 1-10 days, whereas alkenes, cycloalkenes, and substituted benzenes have half-lives of 1 day or less. Photochemical oxidation products include aldehydes, hydroxy compounds, nitro compounds, and peroxyacyl nitrates. Alkenes, certain substituted aromatics, and naphthalene are potentially susceptible to direct photolysis.

#### Ecotoxicity:

Hydrocarbons are hydrophobic (high log Kow and low water solubility). Such substances produce toxicity in aquatic organisms by a mechanism referred to as "non-polar narcosis" or "baseline" toxicity. The hydrophobicity increases and water solubility decreases with increasing carbon number for a particular class of hydrocarbon. Substances with the same carbon number show increased hydrophobicity and decreased solubility with increasing saturation. Quantitative structure activity relationships (QSAR), relating both solubility and toxicity to Kow predict that the water solubility of single chemical substances decreases more rapidly with increasing Kow than does the acute toxicity.

# Based on test results, as well as theoretical considerations, the potential for bioaccumulation may be high. Toxic effects are often observed in species such as blue mussel, daphnia, freshwater green algae, marine copepods and amphipods.

The values of log Kow for individual hydrocarbons increase with increasing carbon number within homologous series of generic types. Quantitative structure activity relationships (QSAR), relating log Kow values of single hydrocarbons to toxicity, show that water solubility decreases more rapidly with increasing Kow than does the concentration causing effects. This relationship varies somewhat with species of hydrocarbon, but it follows that there is a log Kow limit for hydrocarbons, above which, they will not exhibit acute toxicity; this limit is at a log Kow value of about 4 to 5. It has been confirmed experimentally that for fish and invertebrates, paraffinic hydrocarbons with a carbon number of 10 or higher (log Kow >5) show no acute toxicity and that alkylbenzenes with a carbon number of 14 or greater (log Kow >5) similarly show no acute toxicity.

QSAR equations for chronic toxicity also suggest that there should be a point where hydrocarbons with high log Kow values become so insoluble in water that they will not cause chronic toxicity, that is, that there is also a solubility cut-off for chronic toxicity. Thus, paraffinic hydrocarbons with carbon numbers of greater than 14 (log Kow >7.3) should show no measurable chronic toxicity. Experimental support for this cut-off is demonstrated by chronic toxicity studies on lubricant base oils and one "heavy" solvent grade (substances composed of paraffins of C20 and greater) which show no effects after exposures to concentrations well above solubility.

The initial criteria for classification of substances as dangerous to the aquatic environment are based upon acute toxicity data in fish, daphnids and algae. However, for substances that have low solubility and show no acute toxicity, the possibility of a long-term or chronic hazard to the environment is recognised in the R53 phrase or so-called "safety net". The R53 assignment for possible long-term harm is a surrogate for chronic toxicity test results and is triggered by substances that are both bioaccumulative and persistent. The indicators of bioaccumulation and persistence are taken as a BCF > 100 (or log Kow > 3 if no BCF data) and lack of ready biodegradability. For low solubility substances which have direct chronic toxicity at 1 mg/L or higher, these data take precedence such that no classification for long term toxicity is required. Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).

DO NOT discharge into sewer or waterways.

#### Persistence and degradability

Ingredient	Persistence: Water/Soil Persistence: Air	
hydrochloric acid	LOW	LOW
water	LOW	LOW

#### **Bioaccumulative potential**

Ingredient

Bioaccumulation

hydrochloric acid	LOW (LogKOW = 0.5392)
water	LOW (LogKOW = -1.38)
Mobility in soil	

Ingredient	Mobility
hydrochloric acid	LOW (KOC = 14.3)
water	LOW (KOC = 14.3)

# SECTION 13 DISPOSAL CONSIDERATIONS

#### Waste treatment methods

Product / Packaging disposal	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: Reduction Reuse Recycling Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. b Do NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Authority for disposal. Bury or incinerate residue at an approved site. Recycle containers if possible, or dispose of in an authorised landfill.
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## **SECTION 14 TRANSPORT INFORMATION**

### Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

# SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

### BITUMEN (PETROLEUM) IS FOUND ON THE FOLLOWING REGULATORY LISTS

HYDROCHLORIC ACID IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC		
Australia Inventory of Chemical Substances (AICS)	Monographs		
	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC		
	Monographs - Group 2B : Possibly carcinogenic to humans		
KEROSENE IS FOUND ON THE FOLLOWING REGULATORY LISTS			
Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	IMO Provisional Categorization of Liquid Substances - List 2: Pollutant only mixtures		
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	containing at least 99% by weight of components already assessed by IMO		
Australia Exposure Standards	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC		
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Monographs		
Australia Inventory of Chemical Substances (AICS)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1 : Carcinogenic to humans		
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -			
Schedule 5	International Air Transport Association (IATA) Dangerous Goods Regulations		
Chemical Footprint Project - Chemicals of High Concern List	International FOSFA List of Banned Immediate Previous Cargoes		
	International Maritime Dangerous Goods Requirements (IMDG Code)		
	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations		
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Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	IMO IBC Code Chapter 17: Summary of minimum requirements
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
Australia Exposure Standards	IMO Provisional Categorization of Liquid Substances - List 3: (Trade-named) mixtures
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	containing at least 99% by weight of components already assessed by IMO, presenting
Australia Inventory of Chemical Substances (AICS)	safety hazards
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6	International Air Transport Association (IATA) Dangerous Goods Regulations
	International Maritime Dangerous Goods Requirements (IMDG Code)
GESAMP/EHS Composite List - GESAMP Hazard Profiles	International Maritime Dangerous Goods Requirements (IMDG Code) - Goods Forbidden for Transport

Regulations

WATER IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

IMO IBC Code Chapter 18: List of products to which the Code does not apply

United Nations Recommendations on the Transport of Dangerous Goods Model

#### National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (kerosene; hydrochloric acid; water; bitumen (petroleum))
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (bitumen (petroleum))
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

# **SECTION 16 OTHER INFORMATION**

Revision Date	01/11/2019
Initial Date	12/03/2013

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### **Definitions and abbreviations**

PC – TWA: Permissible Concentration-Time Weighted Average PC – STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit, IDLH: Immediately Dangerous to Life or Health Concentrations OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

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